

"Method of Preventing Cracking in Direct Chill Cast Ingots"  
Inventor(s): Ho Yu  
Alcoa Ref.: 03-0981



FIG. 1

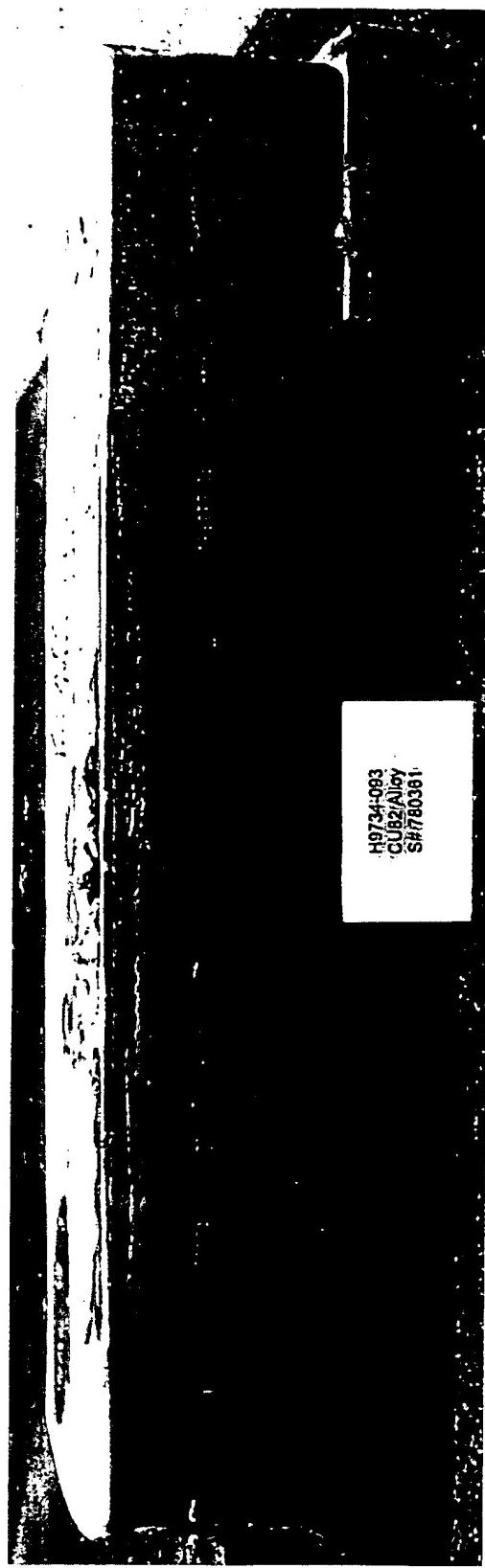


FIG. 2

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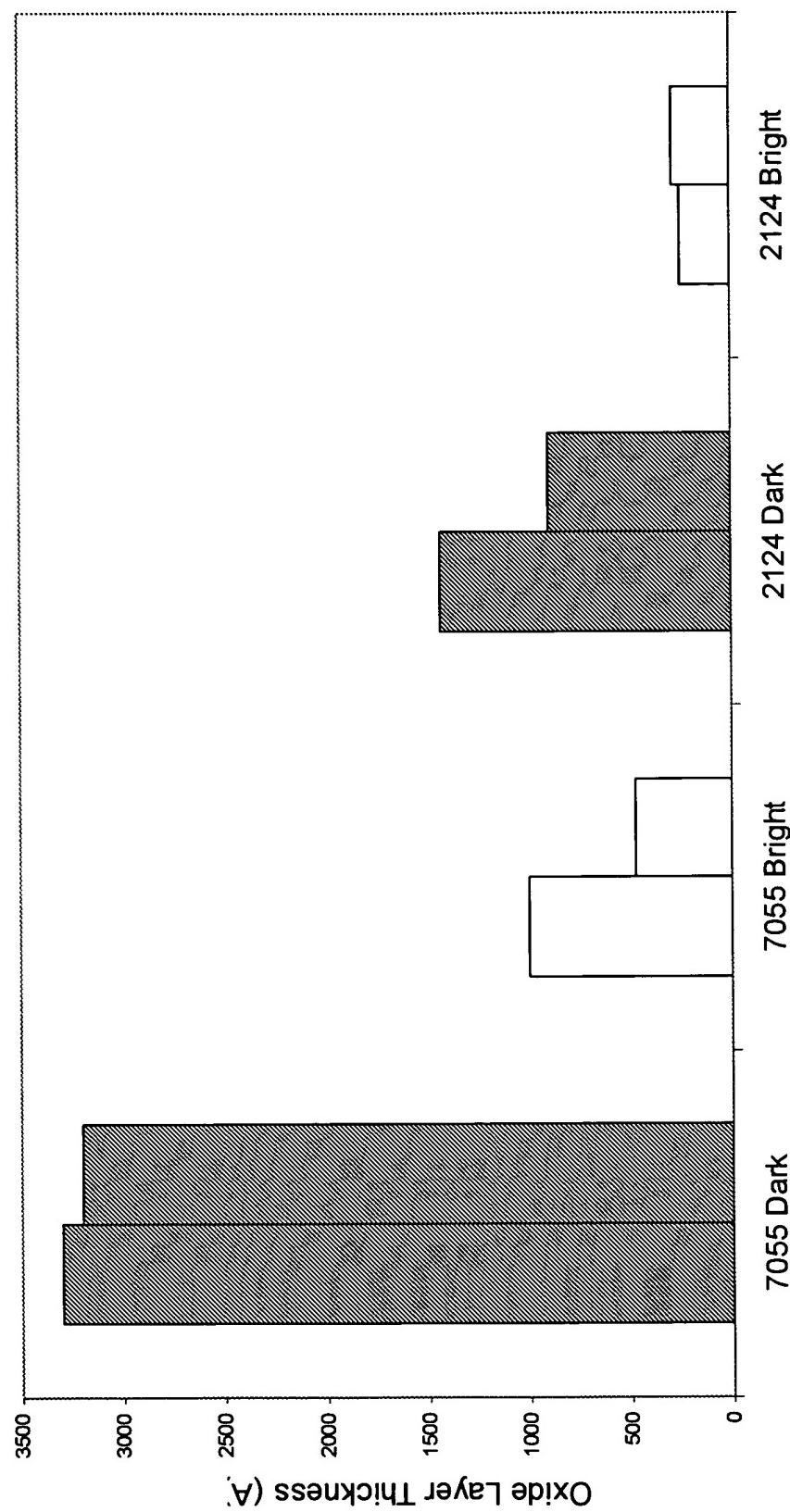
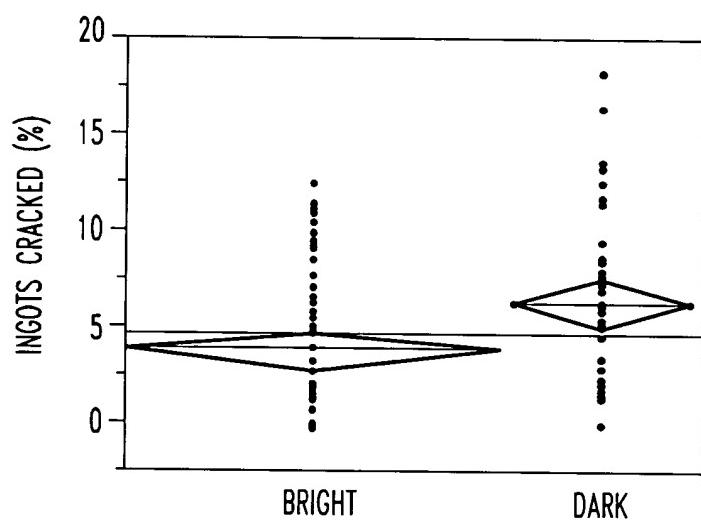


FIG. 3

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*FIG. 4*

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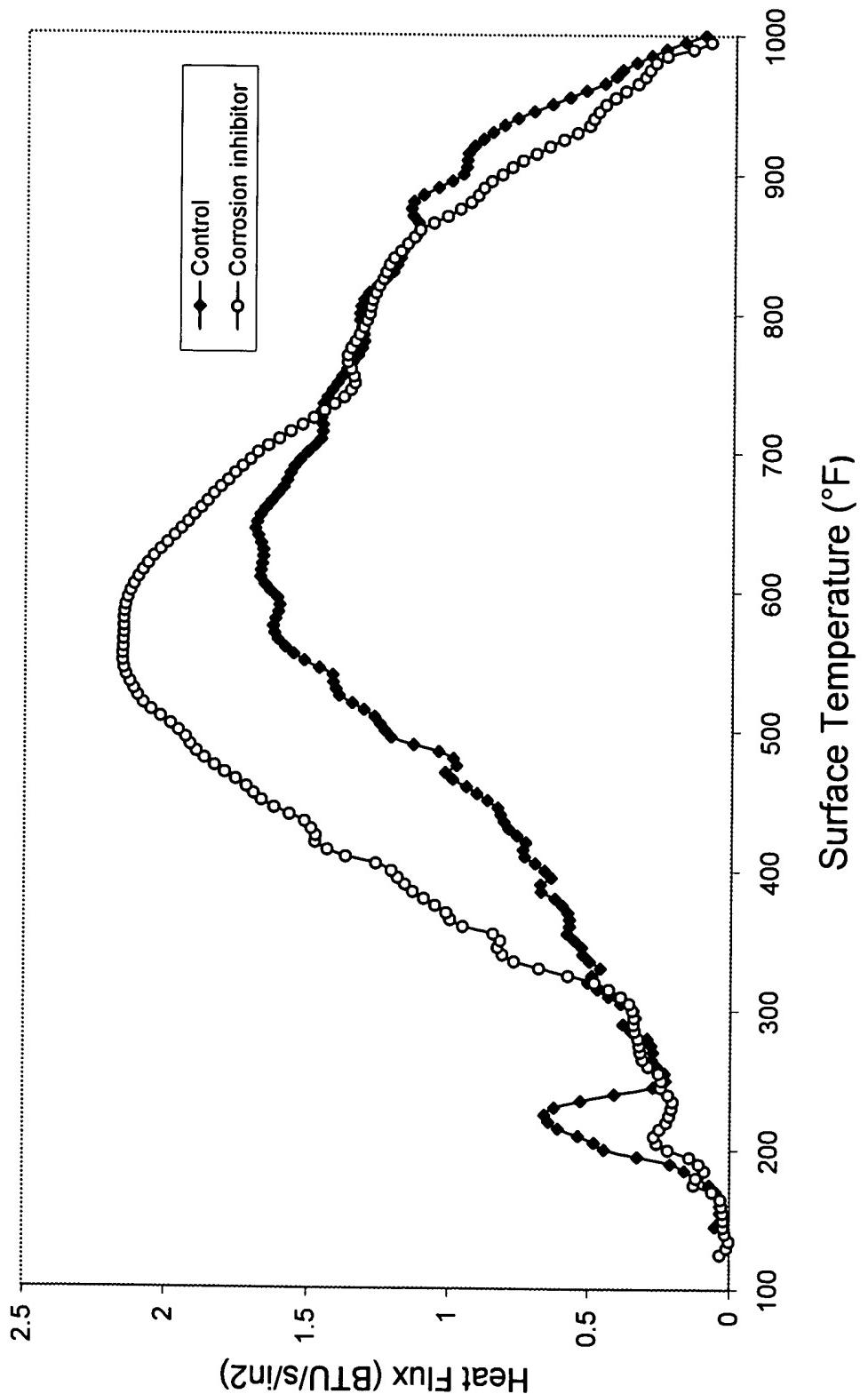


FIG. 5